



CHRIS WITOR

TRIUMPH 2000, 2.5 SPECIALIST

RE-INVESTING IN THE RE-MANUFACTURE OF SUPERIOR QUALITY PARTS

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Note Abbreviations: MKII PFL = Pre Face Lift to May 1974, MKII FL = Face Lift from May 1974 with plastic grille, rubber trim bumpers, high ride height, hazard flashers etc. NOS=New Old Stock EPC= Epoxy Powder Coating RM=Re-manufactured RP=Reproduction OE=Original Equipment NLS=No Longer Supplied AR=As Required ID=Inside Diameter OD=Outside Diameter CR=Compressed Ratio NOS=New Old Stock



- OIL RESISTANT
- IMPROVED LOCATION
- RESPONSIVE HANDLING
- LOW NVH Noise Vibration Harshness
- STAINLESS STEEL TUBES
- NON PERISHING
- FORMULATIONS - 70, 80, 90 & 95 SHORE
- 3-YEAR ROAD WARRANTY

ADVANCED POLYURETHANE SUSPENSION BUSHES

www.superflex.co.uk

SuperFlex Number	O.E. Number	Description	Qty.	Price Each inc. VAT
SPF 0137	138885	Front Track Control Arm Bush & Stainless Steel Tube Low NVH	1 of 2	£14.97
SPF 0137-90	(138885)	Front Track Control Arm Bush Extra Firm, V.Fast, Road/Race	1 of 2	£14.97
SPF 0084-80	138143	Front Tie Bar Bush 80 Shore Fast Road	1 of 4	£5.36
SPF 0084-70	138143	Front Tie Bar Bush Softer Low NVH 70 Shore Light Use	1 of 4	£5.36
SPF 0084CK	(138143)	Tie Bar Caster Increase by 1.5° Bush Kit 4, improves turn in	1 only	£24.83
SPF 0941	139386	Rack Mount, Manual Steering	1 of 2	£5.03
SPF 0476-80	119450	Power Rack to X Member Bush & Stainless Steel Tube	1 of 4	£7.51
SPF 0810	614157	Steering Column to Bulkhead Support Bush, Mk1	1 only	£6.70
SPF 0274	153240	Steering Column Bulkhead Bush, MkII	1 only	£4.69
SPF 1171K	158732	Steering Rack Ball Cup, Inner Track Rod End & Washer, Kit of 2	1 only	£9.64
SPF 0077	137599	Rear Trailing Arm Bush & Stainless Steel Tube	1 of 4	£10.74
SPF 0138	156021	Diff Cone Mount, MkII Saloon	1 of 4	£7.37
SPF 0138	134235	Diff Cone Mount, MkI, Estates } Voided Low NVH versions now available add V to part No.	1 of 2	£7.37
SPF 0138A	134236	Diff Cup Mount, MkI, Estates } thus SPF 138AV - SPF 138V	1 of 2	£8.71
SPF 0138A-90	134236	Diff Cup Mount MkI, Estates, Hard 90 Shore Race Spec	1 of 2	£8.71
SPF 0138B	UKC5327	Diff Mount Spacer, upper, FL MkII Saloon	1 of 2	£4.02
SPF 0138C	UKC5328	Diff Mount Spacer, lower, FL MkII Saloon	1 of 2	£6.70
SPF 0138B+C	156022	Diff Mount Spacer, PFL MkII Saloon	1 of 2	£10.72
SPF 2206	142236	Rear Subframe Mounting Bush, MkI 2000 65-69 to MB 115707	1 of 2	£46.25
SPF 0809-70	144145	Rear Shock Absorber Bush	1 of 8	£3.18
SPF 0851	138823	Rear Spring Insulator, in standard 7mm base, new improved fit	1 of 4	£5.63
SPF 0851+5	NA	Rear Spring Insulator, + 5mm thicker base, raises car 7.5mm	AR	£8.71
SPF 1183	139160	Front Spring Upper Insulator	1 of 2	£4.44
SPF 1184	157136	Front Lower Spring Insulator, Late Platform	1 of 2	£9.38
SPF 0708-20	155310	1/4" Anti Roll Bar Bush to fit Steel Housing	1 of 2	£4.69
SPF 0806	157895	Front Anti Roll Bar to Link Pin Lipped Bush, Needs no inner washers	1 of 4	£2.68
SPF 0775	108496	Fan Mount Bush, Early 2000/2.5	1 of 8	£2.91
SPF 0273	624201	Sunvisor Mount, Black, MkII	1 of 2	£2.60
SPF 1091	116647	Mirror Steady, MkI, Black	1 only	£3.76
SPF 0287K	1379723	Gearbox cross member bush, kit of four pairs	1 only	£16.06
SPF 0982	138940	Throttle Shaft Bush early Pl and MkII bulkhead	AR	£2.48
SPF 1389	GEX 7239/7330	Exhaust Subframe Mounting Bush, pair, and Stainless Steel Tube	AR	£6.69
SPF 2463K		Heater Fan & Bracket Grommet Bush, Kit of 3, MkI, Black	AR	£15.04

* 10% off Superflex to 2000, 2500, 2.5 Register Members, spending £50.00 or more per order on this product or 15% if spending £150 or more

WHEELS

7 x 15 Compomotive 'ML' Minilite Style to suit 2000/2.5 £143.94
Wheel spacer, 3mm thick, blue anodised alloy, specifically for Triumph stud pattern £11.75
Wheel nut, stainless steel, 1/2" UNF, 3/4" Ar 60° conical seat, compomotive & other aftermarket types £3.75
Wheel nut for 'S' alloy UKC5403: S/H alloy £1.76

Anti theft locking wheel nuts, set of 4 for 'S' and Stag alloy wheel 340 combinations and no moving parts to size (also available for Revolution wheels) £20.56
Centre discs + clips S/Stag alloy RM £4.00 each of Set of 4
MkII 2000 Wheel Trims, fair/good, FL S/H Steel wheel nut 109586 £0.35
Wheel Trim 2000 MkII Outer Ring RM 307134 £7.05 each or set of 4 £23.50

HEAVY DUTY FRONT ROAD SPRINGS for reduced body roll and responsive handling
2005/4000 1" lower approximately, progressive wound; 2000/2.5 fast road £39.93
INTF 160 Front 160lb/in intermediate semi fast road, highly beneficial to all pre-facelift non PAS cars Lowers ride height by about 1/2" for improved handling and aerodynamics
PFLF 160 160 lb/in replacement for standard 21171 pre face lift (May 1974) standard ride height can be used to lower face lift models about 1/2" £30.74

FLF 160 160lb/in replacement for standard types TKC475, TKC367 face lift higher ride height. This spring is most beneficial to heavier 2.5 engine cars with PAS. £34.60
• Higher 'Face lift' ride height was introduced in May 1974 when plastic grille was fitted
• Standard front spring rates were 129 lb/in except 'S' Saloon 90lb/in
• Standard rear spring rates; MkII 260lb/in, MkI 277lb/in, Estates 428-433lb/in

HEAVY DUTY SALOON REAR SPRINGS for increased load bearing capacity and stability
FRR 475 Fast road rear 475 lb/in 1" lower £25.64
MkII STD 395 MkI standard ride height 395 lb/in. (can also be used to lower MkII approx 3/4") £25.64
PFLR 395 MkII standard ride height to May 1974 395 lb/in (HD alternative to 216801) £24.58
PFLR 575 Extra heavy duty 575lb/in. 3/4" lower than Std or use with SPF851 + 5mm x 2, for Std. height. £28.64
FLR 395 face lift standard high ride height from May 1974 (HD alternative to 218408) £25.82
FLR 575 Extra heavy duty 575 lb/in at standard high ride height, for towing etc. £29.35

• If wishing to change your ride height from FL high to PFL low or vice versa, the trailing arm to box section shackles must be changed (set 4 S/H £35.25) MkII Saloon diff spacers must also be re-positioned.
• 1/2" negative totally unladen to 3/4" negative lightly laden will provide a good compromise between handling and tyre wear. Avoid positive camber—the car can become dangerously unstable, especially if braking hard whilst cornering.
• Die camber special inner trailing arm shackles. To reduce excessive negative camber by 3° or 1.5° on lowered fast road or race cars, thus reducing inside tyre tread wear.
• 3° shackles are particularly beneficial on lowered cars with early 1/4" diff bracket 1 of 2 £22.91

HEAVY DUTY ESTATE REAR SPRINGS
EST PFL 520 Estate rear PFL 520lb/in To May 1974 (HD alternative to 216602) £32.22
EST FL 520 Estate face lift 520lb/in (HD alternative to 218413) £33.02
Rear spring insulator 138823: RP rubber. £2.35 Polyurethane, STD 7mm. £5.63 or +5mm £8.71

SHOCK ABSORBERS

KYB gas rear shock, road/fast road, droop 20.750", bump 14.375" centres £49.94
Bush rear shock absorber: Rubber 144145 £1.53 or Superflex Polyurethane SPF 0809-70 £3.18
Washers, rear shock absorbers, RM in stainless steel; 1 1/2" OD x 3/8" ID x 4mm thick outer £2.35
1 1/2" OD x 3/8" ID x 4mm thick inner £2.43

Front KYB Gas uprated fast road, or oil lighter use - state which strut insert. (Not for DIY fitting) £68.74
Lower strut leg assembly high quality exchange unit; strip, examine, shot blast, phosphate, tough black EPC. Assemble with KYB Gas uprated insert using centralising collar and pre-load washers as required. 4-year road warranty (exch. deposit £23.50)
Exchange Strut using lower leg as above, fully assembled new gaiter, thrust washers, selective length Stainless Steel inner sleeve to reduce end float, new bush if required, good to mount EPC metal top cup Superflex PU insulators and choice of heavy duty springs as listed, for responsive and precise handling. Due to the variety of springs available, I now quote the cost less spring. Please add cost of your choice of spring to £146.36 per unit. (Exch. deposit £35.25) NOTE: If top mount on your old strut is known to be cracked or unbonding, then reduce deposit to £17.63 & add £19.98 for good sh or £52.88 for re-bonded top mount as required.

STRUT PARTS

Strut gaiter 138748 RM £7.05
Strut top thrust washer 138600 £3.53
Strut top steel thrust washer, 'D' hole 138601 or round hole 138906 S/H £1.18
Strut top inner steel sleeve 138599 S/H. £1.76 New. £5.53 Stainless Steel RM precision alternative £6.56
Strut top outer bush 138598 RM £24.99
Strut to spider shim. .004" for camber adjustment 140687 Awaiting Re-supply
Front spring platform polyurethane upper (139160), SPF 1183. £4.44 lower late SPF 1184 (157136) £9.38
Metal spring top cup 133546: factory paint £4.64 or EPC £7.58
Top mount, high quality exch. incorporating lower sealing/damping lip, using original casing for original accuracy, re-bonded with new rubber 138676 (Exch deposit £11.75)
Strut Top Mount 138876 S/H .. £19.98 1/4" UNF Nylon nut, stainless steel, for strut tops, 1 of 6
Roller Bearing top mount conversion, using 2 taper roller bearings for a smoother, lighter feel includes Weather/dust sealing: special stainless steel profiled washer, with outer 'O' ring and precision distance piece to fit between bearings for correct pre load + exch deposit of £11.75 £117.50

TRACK CONTROL ARM

Bush Superflex (SPF 0137) polyurethane, oil resistant long life incorporating substantial side location reinforcement for optimum location with stainless steel tube £14.97
Lower ball joint & dust cover (not for D.I.Y. fitting) quality Brand Name First Line Lockheed £19.95
1/2" U.N.F. bolt & Nylon nut bush to X member £1.76 Lower Ball Joint Circlip 133634 £0.75

TIE BAR: also known as drag strut, stay, stabiliser

Reinforced to prevent common dangerous breakages, shot blasted, tough black EPC: Standard (non anti roll bar type) £23.50 (exch deposit £17.63) No exchange if broken £35.25
Anti-roll bar type 'S', some estates. Stag (exch. deposit £23.50) add £5.88 if broken £29.38
Bolt longer 1/4" UNF with nut & washer for reinforced tie bar £1.18
Tie bar rubbers 'D' Bush 138143, requires 4, RP rubber .. £1.65 or Superflex (SPF0084) 70 or 80 Shore £5.36
Tie bar pressed steel cup washer, welds to chassis RM £3.53 Steel thrust washer 134556 £2.35

FRONT ANTI ROLL BAR

Heavy Duty Anti Roll Bar, 1", 2.48 times more roll stiffness than standard 3/4" (20mm) bar, beneficial in controlling body roll, generated when taking advantage of increased grip available from modern performance tyres. Made to order, please allow 90 days £170.00
Anti roll bar 217149 STD 3/4", S/H £17.63 or, shot blasted: phosphated and black EPC £28.00
Mounting bush for front steel housing 1 of 2 Superflex Polyurethane SPF 0708-20 £4.69
Bolt, 3/4" UNF, stainless steel, for original anti roll bar bush housing, 1 of 4 £3.00 S/H steel housing £5.88
Engine cross member for anti roll bar SUH56, can drill to early, black EPC £29.38
Drop link assembly (requires 2) Shorter 4/2 type £19.95 or long 6" late type 159804 £52.88
Drop link bushes Superflex polyurethane (SPF 0806) needs no inner washer £2.68
Spacer Tube 517986, fits within Drop Link Bushes, RM Stainless Steel £1.85
The bars, reinforced with anti roll bar lug, see above to complete conversion pair £105.75

FRONT HUB PARTS

Stub axle: standard 138425 £23.50 'D' Washer 132666, front hub RP £4.58
Hub & Studs bare for MkI .350" brake disc 133536 £14.10 151081 for .500" Disc £24.68
Valeo 209379 MkII 2 spoke steering wheel £10.75 Front Hub Seal GH5132 steel cased, leather lipped £7.93
Front wheel bearing kit, with brand name Timken bearings and original metal cased leather lipped seal
• Rubber cased seals found in cheaper kits, often fall out when subject to the heat of the hub. £21.17

STEERING

PAS rack gaiter kit of 2 original section good quality pair £12.50
PAS rack, rebuilt Exchange Unit (exch. deposit £47) £135.13
PAS pump UKC4439 or 308741 S/H £23.50
PAS pump 'O' ring & seal kit £1.47
PAS pump to front plate mounting bracket, 216996 shot blasted and black EPC £8.00
PAS pump to engine block bracket, 153072 shot blasted and black EPC S/H £10.00
PAS High pressure pump rack supply pipe RHD 154195 RM with stainless steel tubing & gates 3000 PSI hose £37.60
PAS return pipe RHD 151496, RM with stainless steel tubing & ball joint rubber hose £37.55
PAS pump mounting lower spacer collar (often lost or missing) 152145 RM £1.47
PAS drive belt for pump 151515/TKC386 £4.50
PAS rack mounting bush (requires 4) after market 119450 .rubber £3.63 or Superflex SPF 0476-80 £7.51
PAS rack seal kit 518986 £19.98
PAS column intermediate shaft 150213, new original less rubber £64.63
Column rubber coupling for PAS & early MkI. 'Bastuck' reproduction 150696 £9.40
Manual steering upper intermediate U/J (new not re-jointed) 145377 £23.50
Manual steering lower intermediate U/J shaft (new not re-jointed) 153049 £47.00
Column bulkhead bush, polyurethane: MkI SPF 0810 £6.70 MkII SPF 0274 £4.69
Column lock & keys MkII, RHD, S/H fair/good £35.25 Shear bolt, RM 152597 £1.41
Valeo 209379 MkII 2 spoke steering wheel £10.75 MkI STD £10.75
Solid rack clamps modification for manual rack vastly improved location, Pair Budget. £19.98 Quality Mounting manual rack standard rubber bush 139386 £3.11 or polyurethane (SPF 0941) £5.03
Track rod end, quality brand name Lockheed: PAS, (RRP £230.50) £18.83 or manual £11.75
Column nut, Stainless Steel track rod end; 1/2" UNF manual 128002 0.75 or 3/8" UNF PAS 151465 £0.95

Manual rack re-build with OE style gaiters, and RM slipper pad. £70.50
Available with STD 3 bolt or quicker 7 x 4.25 or quick 3.25 turn
Note: Exchange deposit is now broken down into 3 key components: rack tube and rods £23.50, rack pinion £35.25, rack bar £79.31, thus total £138.06 refundable deposit. Customers own units are labeled and returned to our rack builders for stripping and examination within 40 days of return. Returns for serviceable components can then be processed.
• If ID on PAS racks is RHD, however we can only rebuild customer's own units
Gaiter Manual rack original section good quality Pinion end £5.88 Tube end £5.88
Tab washer manual or PAS inner track rod end 120957 BP Round hole or PAS 151456 £1.64
Shims inner track rod end .005" or .010" £0.47 RP Cup Kit of 2, Superflex PU £9.18
Bush manual rack tube end 128002 £8.81
Caliper for 2000 MkII 2 spoke steering wheel £8.95 2500" round for 3 spoke wheel £4.70
Cross member front suspension 209379 manual steering S/H £23.50 309156 PAS S/H £29.38

BRAKES (FRONT & REAR)

Vented front Disc Conversions, with more powerful 4 piston calipers available. See www.chriswitor.com
Disc MkI 2000 to MB 104995, .350" x 9.750" 209348 RM in grade 14 grey cast iron £74.61
Disc MkII, Late MkI and MkI Pl, .500" x 9.750", 214004, RM in grade 14 grey cast iron £49.93
Bolt, .500" disc to hub, RM 150685 1 of 8 £0.76
Caliper for 500" disc MkI, Revo., RH 209348, LH 308633, £55.81 Exchange, outright Seal kit per caliper 513391 Aftermarket £8.16 Caliper Bleed Nipple, 1/4" UNF Brass 102001 £2.03
Fitting Kit, disc pads, split pins and hold down springs: one car set for early .350" £32.07 or .500" Disc Split pin, stainless steel, retaining pads, set of 4 £3.29 Hold down clips, set of 4 .500" disc £2.35
Pads MkI asbestos; D511 fade resistant and long life set of 4. £17.63 or MkII Standard EBC Kevlar, EBC Kevlar Pads for MkI & II; 'Greenstuff' Road Spring £29.95 'Redstuff' Competition £49.95
Anti squeal shims, RM in stainless steel, 500" disc MkI, MkII & Stag set of 4 £9.99
Drum MkI S/H £17.63 Drum MkII S/H £11.75 or new Drum RM £35.25 Ali fin saving 500g £88.13
Countersunk brake drum retaining screws, set 4 V5435 £1.41
Back plate, Mk II RH 518679, factory paint, very low price £4.70 or black EPC £9.40
Boot rubber for back plate shoe operation lever 518683 or 513117 Regro £2.29
Cable MkII handbrake can fit MkI front 152779 £5.88 Rear 152780 £6.48
Clevis pin & split pin for cable PJ 8807 RM stainless £1.76 Cable Clevis 152251 RM stainless Cable nut, MkII 3/4" UNF square NQ2708 RM Stainless Steel £1.53 Hex locknut, JN1208 Stainless Steel Boot Rubber 209761, below hand brake, in transmission tunnel, RM £7.53
Shoes MkI, set of 4 New old stock, asbestos type £23.50 MkII, less adjusters, Lockheed £21.15
Crucip kit of 4, retaining MkII 2 seal adjusters £1.18 Shoe Hold Down Kit of 4: Pins, Caps and Springs Adjuster assembly MkI brake manual 513107 £23.50 Spring, shoe return cyl. and LH 513095 £4.70
Wheel cylinder MkI 513100, Re manufactured £39.95
1/2" UNF Brass Bleed Nipple, MkI £2.35
Wheel cylinder MkII genuine Lockheed current new stock £41.61 or Aftermarket £15.00
Wheel cylinder seal kit for 1 cylinder 513392/BHM 7054 Lockheed. £9.99 Bleed Nipple, 1/4" UNF Brass £2.03
Anti squeal retaining wheel cylinder 513114 £0.47

BRAKE HYDRAULICS & VARIOUS

Aero quip stainless braided racing type brake hoses, zinc plated end fittings £13.22 each or set of 4 £51.70
Aero quip stainless braided racing type brake hoses, with stainless steel end fittings, set of 4 £88.13
1/2" copper washer, flat £0.12
Locknut 3/8" UNF stainless steel for brake hose, 1 of 5 £0.48 Internal star washer, stainless £0.10
Front brake hose to pipe bracket, RM stainless steel 139950 LH 139951 RH £5.58
Brake pipe set AutoK copper with brass fittings, RHD single line state model £49.95
Brake pipe set MkII Trailing arm copper/brass with extended male fitting for easy spanner access £5.88
Clips Plastic 3/8" Brake Pipe: single 623312 £0.20 double 625521 £0.59
Master cylinder, MkII 3/8" brake £117.50 Seal kit RM inc Servo to m/c seal, for cup type £12.69
Brake Servo & master cylinder MkII 2000 later 7 servo NOS £176.25
Master cylinder MkII 3/8" rec. inc. new seals & cylinder, each £105.75 Seal kit NOS inc Servo to m/c seal £19.98
Master cylinder, MkII Tandem brake, Special Offer £19.98 or Seal kit for MkI or MkII tandem £20.56
Hose, vacuum servo to inlet manifold, 1/2 metre length to suit all RHD car models £2.05
Pedal clevis pin & split pin (to master brake cylinder) £1.18 Brake/Clutch pedal pivot bush. 136611 £2.35
Pedal rubber brake/clutch, manual 136609 £3.82 or auto 113894 RM £3.82

	Price Each inc VAT		
PROPSHAFT			
Propshaft exchange re-built with regreaseable UJs centralised and balanced. 6 months warranty, manual, manual O/D, auto BW 35 & BW 65 (exchange deposit £35.25) (Manual Ltd. Availability)	£70.50		
Propshaft, new, RM manual or overdrive	£155.68		
UJ Propshaft brand name GKN Hardy Spicer type with grease nipple	£9.40		
● It is only advisable to change propshaft UJs in an emergency as balance is usually upset.			
Bolt 3/8" UNF, plated 1/8" long 107960 propshaft or driveshaft fange	£0.59		
Nut, deep nyloc	£0.20		
DRIVE LINE, DRIVE SHAFT AND HUB			
Drive Shaft spline portion, average S/H; female	£7.50		
Male Mkl or Mkl	£7.50		
Drive Shaft Mkl & Stag Re-manufactured male/female spline	£129.84		
Gaiter, Drive Shaft convoluted for spline re-man. 140753	£10.81		
or for linear shaft	£9.99		
UJ Drive Shaft, Quality Brand Name, GKN Hardy Spicer type with grease nipple	£9.99		
UJ Metric with grease nipple, quality brand name (GMB type (have far more bearing area than original Triumph, thus giving longer life). 1 of 4 spare/replacement for conversion	£16.45		
Rear hub, good S/H, smooth bearings, no excessive play. £29.38 Exchange (deposit £47.00 outright)	£76.38		
Rear hub, as above with average Mkl or Mkl male spline driveshaft and UJ	£82.25		
£35.25 Exchange (deposit £47.00 outright)			
Rear hub bearing kit: Timken brand name bearings split pin, tab washer, collapsible spacer and original steel cased leather lipped seals that are not prone to leaking grease into the brakes as rubber cased seals found in cheap kits often do. (Requires special tools to fit)	£27.50		
Supply and fit new bearing kit (as above) to rear hub including precision re-facing of any bent flange, and replacement of inner adjuster seal collar where necessary. (exchange deposit £47.00)	£99.87		
REAR SUSPENSION & SUBFRAME			
Bushes, 4 heavy duty rear trailing arm advanced long life Superflex polyurethane (SPF 0077)	£39.96		
Mkl Trailing arm bush 3/4" UNF HB1029	£0.25		
Nylon nut, special 3/8" AF	£0.38		
Trailing arm, Mkl 138112/3 or Mkl 217001/2, S/H	£14.10		
Stud, R. TR. arm to hub TD0812, RM	£26.44		
Box sections, Mkl Rear subframe LH 216356 or RH 215079	£26.44		
UJ UNF, diff bracket to box section, 138787 (Alt.) Inc. Nylon nut	£2.35		
Shackles, S/H box section to trailing arm, late facelift high or pre face lift low	£35.25		
shotted/blast and tough black EPC set of 4 for ride height conversion	£0.85		
Bolts; trailing arm shackle to box section, inner 3/8" UNF x 3" HB926, or outer 3/8" UNF x 3 3/8" HB929	£0.49		
Nut 3/8" UNF; zinc plated	£0.20		
Stainless steel	£0.49		
Mounting Mkl rear subframe superflex SPF1448, 1964-65 from MB3421 to MB20985 early flanged type	£59.02		
Mounting, Mkl rear subframe Superflex SPF2206 with stainless steel tube 1965-69	£46.25		
Mounting, Mkl & late Mkl rear subframe, 150382 Quality original brand name, Avon rubber	NLS		
Mounting Mkl & late Mkl rear subframe RP budget version	£17.63		
3/8" UNF bolts for subframe mtn. flange, in stainless steel	£0.40		
3/8" UNF Nylon nut stainless steel	£0.47		
Bolt long 3/8" UNF Mkl subframe mounting	£2.35		
Nylon Nut 3/8" UNF 3/8" AF	£0.25		
Washers: subframe mounting and strap, RM in stainless steel 2"x3mm thick £3.26 2"x6mm thick	£3.95		
Washer, 151361 rebound 2 1/2" OD, between subframe mounting and anti vibration strap, RM in stainless steel. Late Mkl, all Mkl & Stag 1 of 2	£8.94		
Anti-vibration straps LH 154229 or RH 154230 RM in stainless steel	£9.99		
Bolt, stainless steel, strap to floor	£1.39		
3/8" UNF x 3/8" AF nylon nut, stainless	£0.70		
Diff mount cone (Mkl saloon 1 of 4, Estates, Stag & Mkl 1 of 2) Rubber £2.35 or Superflex	£7.37		
Diff mount cup Mkl, estates; Stags rubber 134236	£2.70		
or Superflex polyurethane	£84.63		
Diff steel back plate, Mkl, Estates, Stag, shot blasted replace reinf. plate & tough black EPC	£2.35		
Tax Washer 134233 Diff Casing, Mkl, Estates and Stag	£11.52		
Pin, diff to body 158936, Mkl, Estates, Stag RM	£4.05		
Washer 134234 diff mounting long remanufactured in stainless steel 2000/2.5, Stag, TR4-6	£1 of 2		
REINFORCED DIFF NOSE/SUBFRAME BRACKETS AND DIFF PARTS:			
Bracket bare, de-greased, reinforced, as welded finished	£19.98		
(exch £19.98 deposit)			
Bracket bare, de-greased, reinforced, shot blasted, phosphated	£35.25		
tough black EPC (exch £19.98 deposit)			
● There are two types of nose piece: height of diff flange end of tube to bottom of bracket, early 17", late 1 1/2", changed at ME 42722 + MG 21067, 1971. Also causes 3" camber variation. As above but complete assembly includes strip down, examine, reject bent shafts, also reject shafts with excessively worn female spline, assemble with new SKF quill shaft bearing, zinc electroplated flange, and new nut tightened to correct torque	£70.50		
Bearing Diff quill shaft 134466	£11.75		
West European brand name RHP			
belt washers for DIY elimination of the backlash in differential gears in following sizes:			
.052", .056", .060", .064", .068, .072	£3.47		
Thrust washer for 16 tooth gear	£3.53		
RM			
Gasket diff set of 4 Timken taper roller for crown wheel & pinion. £84.71 Output 'C3' ball bearing RHP	£11.46		
Gasket Diff rear casing RM 134490	£2.17		
Diff (less nose) examined and guaranteed, 3.45, 3.7 or 4.1. S/H when available	£176.50		
Limited slip diff unit (to install in your axle casing) Quaife torque sensing, geartype	£640.00		
TRANSMISSION AUTOMATIC			
Auto BW35 rear casing; propshaft bush	£7.40		
BW35 sump pan gasket	£4.11		
Auto starter inhibitor switch BW35 adjustable	£58.75		
BW65	£48.75		
Gasket BW35 rear extn. casing	£2.35		
Drive plate centre repair plate for automatics, 3/8" bolt hole, Mkl from MB70,000, all Mkl	£26.44		
Spigot Bush, Mkl 151396 S/H. £7.05 New. £11.75 Late Mkl & all Mkl Drive plate backing washer	£3.53		
KICKDOWN CABLES			
Mkl 2000 BW35	211515	RM	£26.44
Mkl BW35, Stromberg + SUHS4 carbs	215674	RM	£26.44
2.5 PI 132BHP to 1973 MG 75,000, BW 35	215673	RM	£26.44
2.5 PI 125BHP from 1973 MG 75,000, BW 35	215677	RM	£26.44
BW35, SUHS6 carbs	TKC2396	RM	£26.44
BW65, SUHS6 carbs	TKC3013	RM	£26.44
GEARBOX CROSS MEMBER			
Washer 3/8" x 1" O/D, stainless steel floor studs to bushes	£0.56		
Spacer tube long to suit 'J' type O/D. 1 of 4, RM in stainless steel	£2.94		
Bush SPF 0287K polyurethane Kit of 4 pairs	£16.06		
or RP nylon male 137972	£1.06		
Spacer tube 138507 (fits inside nylon bush) RM in stainless steel	£1.74		
Floor studs plate 138491, 1 1/8" long manual and A type overdrive	£3.95		
158537, RM, J type & Auto	£5.88		
Engine mounting rear. 134488 reprod. £17.63 or BL specification brand name quality version	£39.95		
TRANSMISSION, MANUAL GEARBOX			
Gasket set. Manual 515121, re-man	£23.35		
Selector top rod 'O' rings, 106500, set of 3	£1.59		
1st gear, late improved synchro type 152770	£17.63		
2nd gear, late TKC 454 improved synchro type, late for iron bush	£29.38		
3rd gear, late improved synchro type 152772	£29.38		
Mainshaft thrust washers 118", 121", 125", 127", 129", 133", 136"	£2.35		
Mainshaft thrust washer 2nd, 3rd, late, 200", 205"	£2.35		
Mainshaft circlip 2nd & 3rd 55707 re-man	£2.06		
J type O/D gearbox mainshaft	£52.88		
Mainshaft and input shaft bearing 58391	£17.63		
Constant pinion (4th gear), late synchro type and matching driven gear set 147302, for early push in shell type bearing to run on .875" mainshaft tip	£58.75		
or constant pinion gear set 118843, for late open cage bearing which runs on .833" mainshaft tip	£35.25		
2nd gear early bronze top hat bush. £18.80 RM, 1st and 3rd gear bronze bush RM	£9.40		
Bush, iron, mainshaft 1st & 3rd gear, late 153238	£11.75		
Input constant pinion to mainshaft, late open roller cage type bearing 150989	£17.63		
Reverse gear, all manual 128110	£39.95		
Layshaft pin 128105	RP £11.75		
Quality version, EN36, double case hardened and ground	£23.50		
Layshaft thrust washers 129955	Front RM £7.85		
129956	£9.99		
Layshaft/counter shaft 128107 (1st & reverse gear)	£117.50		
Layshaft bearing, shell type 128862/145301	£5.88		
Synchro brass baulk ring 113431	RM	£9.99	
Synchro hub Later type 1st, 2nd, reverse 153843	£35.25		
Synchro hub, 3rd, 4th, 153844	£47.00		
Bell housing bolt 3/8" UNF x 1 1/4" one of eight	£0.84		
Stud 3/8" top of bell housing 139836 1 of 3	£0.59		
GEARSTICK			
Gear stick lower rubber gaiter, manual 708311	£14.69		
Rubber washer below foam 611177	£0.50		
Gear stick anti vibration plunger 112424	RM	£1.49	
Gearstick RHD, man, non overdrive, bare, 159206	£8.81		
Gearstick, RHD, overdrive, bare, Short 9' stem	£9.99		
Overdrive gear knob lock ring C30623 Upper S/H	£0.75		
long 10 1/2" stem	£0.75		
Overdrive gear manual 'A' type OD or 'J' type with cable hole	SH	£4.99	
Cover plate screw, Mkl gearstick 1 of 4	£0.15		
S/H Mkl cover plate captive nut 1 of 4	£0.75		
OVERDRIVE			
Mkl gear knob Plastic Cap Retaining Switch RM. £5.88 Bare switch 520999	£11.75		
Gearstick extension lead, RM	£7.41		
Solenoid 'A' type (RRP £83.50)	£58.75		
Solenoid Gasket 'A' type	£0.59		
'J' type solenoid	£7.14		
Switch O.D. inhibitor or reverse lamp	£9.99		
Valve rod 'A' type. NOTE: slight wear can delay engagement	£4.11		
Annulus ball bearing A or J type 'Front/large 'C3' as original SP740	£12.33		
Rear small 513897	£3.70		
Thrust ring bearing 'A' type 500640	£29.82		
'J' type NKC 63	£29.38		
Clutch sliding member 'A' type re lined 514199	£79.31		
Sump plate gasket NKC 75 'J' type	£2.06		
Gasket, brake ring front NKC 86, rear NKC 87	£19.09		
Seal, gasket and 'O' ring kit, J type	£2.35		
Bush Assy, Brass 'A' type Speedo Pinion Seal & O'Ring	£2.35		
Adaptor Plate, A type 500654 or J type 312305	£23.50		
Adaptor gasket, state 502556 A type or 159369 J type	£1.47		
Dashpot Assy, J type, 540-590 PSI, higher pressure type from 2500TC & S, good modification for 2.5PI and 2000, requiring a more positive engagement	£29.38		

Clutch		
Clutch cover: Borg & Beck .105" diaphragm. £64.63 Plate, Borg & Beck 16 rivet	£39.95	
Release bearing GRB209	£17.63	
Release bearing carrier 160156, BM to tighter tolerances, late type (requires 2 square slipper pads)	£35.78	
Cross fitting kit, 6 bolts, 6 spring washers, 3 dowels (state Borg & Beck, Sachs 3/8" or Laycock 3/8" bolt)	£2.35	
Cross tapered pin 158777 (10 or 4) + 005" or 006" pin	£8.81	
RM		
Fork square slipper pads 159003	£0.85	
Clutch release fork 140937 S/H	£23.50	
or new	£47.00	
Cross shaft fits in bell housing RP 136354. £23.50 Bush cross shaft, RM, long life .750" wide 137651	£3.53	
Slave cylinder 3/8" bore long travel type alloy	£23.50	
Pushrod 138572, slave to cross shaft lever	£7.50	
Master cylinder, early Mkl1 with integral reservoir for use with 6" brake servo. Also fits Mkl Pl	£39.95	
Master cylinder, late Mkl and Mkl type	when available	
Seal kit master cylinder 3/8" Aftermarket	£117.50	
Spring clutch master under 3mm interlock for ring type seal RM	£4.11	
Spring end cap, adapts above to suit cup seal	£3.91	
Hydraulic pipe, Mkl RHD clutch master to slave cylinder, RM in aeroquip stainless braided hose	£38.78	
Hydraulic pipe, nylon RM, 140240 Mkl metal pipe to slave cylinder	£9.99	
OIL SEALS		
Diff nose oil seal original steel cased leather lip 137346	£12.87	
Diff output oil seal 138523	£3.53	
Timing cover crank front oil seal Heavy Duty Double Lippered Lubber. £5.20 Extra HD steel/leather	£13.20	
Crankshaft rear oil seal 143455 All models from 1966, MB4789 E original payen	£5.88	
Gbox nose oil seal 141756 Steel Cased, as original	£5.23	
Extra HD steel/leather	£8.72	
Gbox rear & A type rear oil seal 146129. £3.76 'J' type overdrive rear oil seal NKC39 (RRP £10.15)	£4.11	
BW 35 or 65 auto propshaft rear oil seal RTC447	£4.70	
Auto input torque converter RTC 39	£6.69	
OIL CONTROL		
Anti oil pressure delay adaptor for spin on filter, simple single bolt fitting, machined to my specification for optimum filter/chassis clearance on 2000/2.5 range & TR56 (includes instruction sheet)	£47.00	
As above with low restriction 3/8" BSP male oil cooler outlets	£51.70	
Oil filter: copper mesh (long) spin on, incorporating non return valve for above 1500 RPM or 4 for	£8.81	
Filter of original paper element	£3.91	
Seal, 510109 under bolt head, original oil filter bowl	£1.99	
Spare 'O' rings for adaptors (1 pair)	£1.18	
Flat section inner seal, 2003 onward revised version	£1.99	
Oil cooler 10 row 3/8" for 2000	£68.01	
13 row 3/8" for 2500 TC, S, 2000 towing PI light use	£79.31	
Oil cooler 16 row 3/8" for 2.5 hard use	£93.35	
Oil thermostat 3/8" BSP male full flow	£62.86	
Hose kits cooler, incorporating 2 x 90° 3/8" female elbows 6 x 3/8" female straight, cut and bent to order for use with £48.41 or stainless steel braided	£64.04	
Oil pump, RP blue printed/uprated for good oil pressure (current production pumps usually suffer from excessive end float and poor finish), has reduced end float modified outlet port thus improving displacement (includes instruction sheet) also re-machined cap	£64.62	
Oil gallery plugs: 3/8" BSP, 118686 1 of 6	£0.23	
3/8" BSP RP side 116511 alloy	£3.55	
Oil gallery plugs, forged, lightweight block anodised alloy	£1.99	
£2.76 (inc. diff. & gbox filler)	£3.82	
Head gasket, crankshaft, 144195 superior Vandervell material 0.0025" OS. Pair	£27.61	
Magnetic sump drain plug protruding magnet, saves engine wear, now lightweight 6082 alloy	£6.12	
Relief valve oil pressure 132107 RM hard, 40 Rockwell	£4.70	
RP soft 16 Rockwell	£4.11	
spring RP 131535	£1.47	
Gauge oil pressure/ oil temperature combined 100PSI/140°C	£74.51	
Aeroquip pressure gauge supply pipe Assy including tee piece	£26.44	
or tee piece only	£4.91	
Filler cap oil Mkl late and all Mkl	£4.70	
Switch warning light, low oil pressure: 8 PSI Advanced warning or std 3-PSI	£6.95	
Auto Oil Cooler link hose	£20.56	
Engine Gaskets		
Bottom gasket set Payen, all models	£29.96	
Petrol pump gasket 138791 (inc. in bottom set)	£0.59	
Head gasket, Mkl 2000, 207102 copper original payen	£17.63	
Head gasket, flat top engine block to ME/MG50,000 original payen AG 900	£13.87	
Head gasket Mkl recessed engine block from ME/MG50,000 + MM, original payen AK280	£14.24	
Head gasket, payen, special for flat top block engines over bored beyond 78.25mm and up to 79mm	£176.25	
Inlet/exhaust gasket, Mkl 2000 original 211555	£5.27	
010", 020", 030"	£6.84	
Rocker Cover gasket, Payen	£5.41	
Thermostat Gasket, proper shape RM	£0.59	
Fibre washer, rocker cover, WF508 1 of 3	£0.18	
Water Pump housing to head gasket RM 138792	£0.75	
Water Pump gasket 138701	£0.59	
Distributor pedestal shim gasket .006" RM 104539	£0.59	
Rocker Cover Gasket (included in bottom set) 211126. Aftermarket, .045" thick	£2.94	
Engine front plate gasket (included in bottom set) 215350 original	£1.18	
Bottom End Rotating		
Vandervell VP2 original superior quality lead indium lead copper crank shaft bearings, Mkl from MB 70,000 and all Mkl. Mains: STD and .010"	£48.50	
.020" .030"	£29.38	
After market crankshaft bearings, Mkl from MB 70,000 and all Mkl:		
RP Mains, aluminium in STD .010	£17.63	
RP Big Ends; alt. tin .020"	£17.63	
Lead copper STD, .010", .020"	£23.50	
Thrust washers, crank glacer Mkl from MB 70,000 and all Mkl pair STD + .005", + .015"	£6.11	
Head gasket, crankshaft, 144195 superior Vandervell material 0.0025" OS. Pair	£11.75	
Mkl 2000 lead copper main bearings to MB 70,000, rare STD	£58.75	
.010", .020", .030"	£35.25	
Mkl Lead copper big end bearings to MB 70,000 STD	£58.75	
.010", .020"	£47.00	
Bolt, crank fan adaptor 1 1/8" long for Mkl fixed fan adaptor to 1975	£1.53	
S/H Collar, Crank front, re-man 133235	£11.75	
Crank Oil Thrower 119390	£47.00	
Seal Crankshaft, Mkl 2000	£35.25	
2.5	£0.59	
NOTE: Crank to flywheel Mkl manual or Mkl manual 127863		
Shim, Crank Sprocket, .004" or .006"	£0.59	
Damper Pulley S/H 2000	£9.40	
2.5	£14.10	
Flywheel, Mkl ARP (USA) competition spec. set of 4. £17.63 S/H Auto Drive Plate Bolt UKC 4264.	£2.35	
Flywheel, lightweight slotted steel; long Mkl crank, 5.8kg or short Mkl crank 6.3kg inc. ring gear	£206.85	
Flywheel, Mkl exchange lightened, CNC lathe machined to reduce bare weight from 25lbs to 17lbs for improved acceleration and reduced torsional crank stress (exch deposit £58.75)	£92.53	
Flywheel, lightened, reduced from 20lbs to 16lbs. state flywheel bolt size: early 3/8" (to MB70,000) or later 1/2", (exch deposit £58.75)	£92.53	
NOTE: Flywheel ring gear must be A1 for exchange, add £38.70 to supply and fit new ring gear. Starter ring gear manual 201350 Aftermarket (weighs approx. 1kg 85g = 2lb 6oz)	£26.95	
Spigot bush Mkl long 47246 or Mkl flywheel spigot bush 151213 RM	£4.70	
Bottom End Reciprocating		
Pistons, Set 6 Hepolite, Mkl & Mkl 2000 flat crown to ME 50,000 standard size Special price	£120.00	
Pistons, Set 6, 2000 or 2.5, County, + .020" + .030" .04" + .060" dome (2000) or flat top	£176.50	
Pinnet Top end normal size, 77.5mm and 78mm - 21.73cc, set 6	£176.50	
NOTES FOR		
Special head gasket is required - see above + Connecting rod little end needs re-overshore; to suit 20mm gudgeon pin + Combustion chamber volume/compression ratio must be compatible with camshaft/induction/exhaust/fuel spec.		
Oil control ring, 2000, superior one piece cast iron type + .020" only, one of six	£3.53	
Piston Rings, Engine set Deves U.S.A. STD + .020" + .030" + .040", 2000 (state flat or dome pistons)	£52.88	
Pinnet Catcher, Engine set Deves U.S.A. All 2.5 STD + .020" + .030" + .040"	£35.25	
Connecting rod, Mkl late type with hole or early	S/H	£9.40
Big end bolts, ARP (USA) competition spec.	set of 12	£103.40
Block & Various		
Engine mount rubber front 124734 BL specification quality version	£18.80	
or	RP	£7.70
Water core plug set Mkl from MB 70,000 all Mkl	£4.70	
Water core plug Mkl 2000 to ME70,000 dish types sold individually: 1 1/2", 1 1/4", 1 1/8" and 2" (cm)	£0.75	
Cam cover re-man from Mkl from MB 70,000, all Mkl 146855	£0.59	
Pinnet Catcher, Engine set Deves U.S.A. STD + .020" or 603466	S/H	£5.88
Bulkhead original rubber seal to bonnet 613894	£14.10	
Nut, cylinder block to head, high tensile Mkl 3/8" UNF, RM, HN 2008	£0.56	
Mkl 3/8" UNF 103810	£0.77	
Stud, Mkl cylinder block to head, RM, Long 119758	£2.35	
or short 133803	£1.74	
Stud, Mkl cylinder head to block 3/8" UNF, RP 146200		

CAMSHAFTS

Performance Reprofile: my own specification giving a good blend of torque, rev range and economy. Cam lift of .282" inlet and .252" exhaust is the unique feature, which compares well with the low lift requirements of a mildly modified MkII head. Timing 32.5° 67.5° 67.5° 32.5° 65° overlap 280° duration ensures good low speed vacuum hence good economy and brake servo with a boost to the upper range BHP gives 8 BHP more than TR5 @ 5500 RPM. Best suited to 2.5PI with a CR of 10:1 and a TR5 metering unit. Note we recommend use of our performance inlet valves with their extended tip length, which prevents the rocker running off the valve at full lift with this cam.....exch £117.50

ROCKER SHAFT & PUSHROD
Rocker shaft MkII original 214559 58 Rockwell.....NLS Mkl or MklII repro 16 Rockwell £27.95
Rocker shaft MkII RP turbine hardened 316555 250" cam lift, 70° overlap 280° duration suitable for manual PI with suitable metering unit and a compression ratio of 9.5 to 9.75:1.....exch £117.50 Outright..... £164.50

FUEL SYSTEMS
Needle 70-73 Stromberg CD3 spec 2000 B5BU with breather diaphragm or B5DG (Leaner at top) Needle 73-74 Stromberg CDSE spec 2000 B5C0 (Richer at top) Needle 74-75 Stromberg 2000 AB1 or 2500 ABU..... £14.95 Needle 75 on SUHS6 2000TC BCY or 2500TC/S BDB..... £8.46

EXHAUSTS
Extractor Manifold, 6-3-1, MkII 2000 and all 2.5, stainless steel pipework, man OD, or auto..... £375.00
Extractor Manifold, 6-3-1, 2000 Mkl man/OD, stainless pipework, requires cable throttle..... £395.00
Downpipe, all 2.5 and late 2000 1 1/2" Manual 409 Stainless Steel.....£47.00 Automatic 409 Stainless Steel..... £47.00

COOLING SYSTEM
Radiators rebuilt with heavy duty 3 x 52 row core, round top.....(Exch. deposit £11.75) £176.25
Radiators re-built with heavy duty 3 x 52 row core, 2 1/2" wide tank square top.....(Exch. deposit £23.50) £176.25
4 row cores are relatively inefficient due to the fact that the fourth row is subject to air already heated by the 3 preceding rows. • Note original radiators are 3 x 39 row. • No choice for slim square top Radiator cap, 13 psi MkII.....£5.82 or 7psi MkII..... £3.95

WATER HOSES (All Fabric Reinforced)
Radiator top all models aftermarket..... £6.46
Radiator bottom non P.A.S. OH, 2000 Mkl and early MkII, without packing pieces under front engine mounts..... £6.46
Radiator bottom non P.A.S., Brand Name Gates, longer for all 2.5, and 2000 Mkl from ME42722 with packing pieces under front engine mounts..... £7.05

DOORS, SEALS etc.
Door skins, original: LHF 706866.....£79.31 Door skin LHR 706864.....Special Offer £58.75
MkII S/H Front Doors, v.good LH or RH..... £117.50
Door, Mkl saloon RHR, 1 new with damaged skin..... £39.95

Table listing various automotive parts and their prices, including camshafts, rockers, fuel systems, exhausts, cooling systems, water hoses, body panels, and doors/seals.



It is important to remove the standard 'bottle neck' 1 1/2" OD exit type back box when any power increase is sought after. Performance cams hardly work with the standard back box. Illustrated box gives a noticeable increase in power whilst extending rev. range even on late emission control models.
* New super sport rear silencer box using 1 1/2" OD pipe work, and tail pipe 1 1/2" larger than 'sport' version. For that extra bit of top end power, fast road and race. £148.91

Performance exhaust, stainless steel back box; 1 1/2" bore highly polished 304 stainless acoustic tail pipe, pleasingly swept to follow lines of car (state if Mkl Saloon or Mkl & Estate) Mandrel Bent..... £137.00
Adaptor pipe, clamp, strap, and rear mounting for above silencer are included in the price..... £45.72
Sports 45 stainless steel centre section 1 1/2" gearbox to subframe straight through pipe, manual only..... £98.88
Semi sport 1 1/2" 409 stainless steel centre section using rear most box only, state if manual or auto..... £271.15

WATER HOSES (All Fabric Reinforced)
Radiator top all models aftermarket..... £6.46
Radiator bottom non P.A.S. OH, 2000 Mkl and early MkII, without packing pieces under front engine mounts..... £6.46
Radiator bottom non P.A.S., Brand Name Gates, longer for all 2.5, and 2000 Mkl from ME42722 with packing pieces under front engine mounts..... £7.05

BODY PANELS
MkII Nose cone, complete assembly 570197.....£395 or Bare Nose Cone Skin 903258..... £105.75
MkII Rear light backing panel New LH 807292.....£35.25 of S/H LH and RH 807297..... £23.50
Radiator panel Mkl 571090.....£23.50 Mkl 575890..... £76.37

DOORS, SEALS etc.
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	Price Each inc VAT
Door Handle & Catch	
Door arm rest/handle, state colour and side, S/H if available Mkl1.....£3.53	Mkl early for insert.
Door handle gasket front main, re man 614403.....	£0.12
Door handle gasket rear main, re man 614404.....	£0.12
Door handle gasket small piece, re man 614405.....	£0.12
Door handle with lock and 2 keys, Mkl RH 817927.....£14.10	LHF less lock and keys, Mkl1 817926.....
Front door handle with lock and 2 keys Mkl LH 707386.....	£19.95
Rear door handle LH 707396 or RH 707397.....	£9.40
Door handle screw stainless steel.....	£0.09
Rotary lock assy: Mkl 807580 LHF, Mkl 807581 RHF, Mkl 807582 LHR, Mkl 911466 RHF, Mkl early 911467 LHF, Mkl early 911468 RHF, Mkl late 719290 LHR.....	£11.75
Window winder handle assembly Mkl 613017 S/H.....£4.70	or Mkl 621811 S/H.....
Mkl Interior door opening handle 608454.....	£4.70
Door Variours	
Drop glass regulator: LHR.....11.75	RHR.....
Hinge pin, new, remanufactured.....£2.35	Front door hinge 3/4" UNF hex screw, stainless steel.....
Check strap, front door Mkl 623825 (Mkl 613594 with hooked end NLS use Mkl1).....	£0.50
Check strap, rear door LH 613562, RH 613563.....	£4.70
Knob, black plastic for interior door locking 615888 S/H.....	£0.47
Mirror door, original stainless late type including mountings, LH or RH £17.63 plastic mounting pad.....	£1.50
BOOT LID, TAIL GATE AND ACCESSORIES	
Boot lid, Mkl FL twin lamp 923895. £117.50 Mkl PFL single lamp 910506, new old stock, surface rusted Mkl Boot lid, good, new.....	£294.00
Estate Tailgate, new old stock.....	£176.50
Rubber seal boot lid glue on, reproduction stock, replaces PFL Mkl 718511, also suits Mkl.....	£39.40
Rubber seal FL Boot lid, body fitting type aftermarket, replaces YKCI1769.....	£23.50
Lock and key, saloon boot Mkl with flap 613717.....	£9.40
Lock and key, saloon boot Mkl 613717.....	S/H £11.75 or new
Catch, boot saloon 707314.....	S/H £4.70 or new
Estate tailgate catch mechanism 809980.....	£29.38
Estate tailgate latch keys 810237 S/H.....	£9.40
Estate tailgate hinge, late, LH 809941 S/H.....	£12.69
RH 809940 S/H.....	£11.75
GLAZING	
Front door drop glass clear 707058.....	Bargain Price
Glazing Strip, door drop glass to metal grip channel, front 614429, 9".....£0.29	rear 613340, 20"
Windscreens Sundym toughened.....£58.75	Sundym laminated.....£117.50
Clear laminated front Windscreens, used clear toughened or Sundym toughened.....	£23.50
Windscreens rubber, front Mkl & Mkl1 re man. 707036.....	(RRP £56.21)
Wiper blade, Aftermarket refill.....	per blade
Screen rubber, Mkl P FL M88 re supply non trim, Mkl P FL M88 re supply.....	£17.63
Screen rubber, Mkl FL Saloon rear 913938 for insertion strip remanufactured on original tought.....	£23.50
Estate tail gate glass rubber, re-man 904490.....	£36.59
Silver insertion strip rear screen: Estates 613961 & Mkl FL Saloon. 625141 £4.69	Joining piece 611437 RP
Heated rear window, saloon S/H (element not guaranteed).....Sundym 725913	£17.63, clear 167222
Estate heated rear window, clear 724054, Element not guaranteed.....	£18.21
S/H Side glass, estate 809736 Clear.....S/H £9.40 or YK C2036 Sundym.....	£11.75
1/4 glass clear, front 710560 and rear, saloons 707018, clear.....	S/H
1/4 glass rubber, rear, saloon quality British remanufactured LH 707019 or RH 707020	£32.90 each or pair.....
Estate side glass rubber, 809732 LH or 809733 RH. Quality British remanufactured.....	£64.63
£47.00	
TRIM - PLASTIC AND VINYL - Exterior	
Mudflaps, rubber, with polished stainless face, Leyland South African 'Chicane' spec.....	set 4
Plastic panel behind No. plate Mkl1, saloon 715569 S/H.....	£7.05
Centre grille FL plastic: S/H side pieces LH outer 918187, LH inner 912918S, RH outer 918188, RH inner 918196.....	£2.94
Centre 918184.....	£9.99
TRIM PLASTIC & VINYL - Interior	
Roof grab handle LH rear ZKC 701, esily converted to LHF or RHR.....	£7.05
Wooden insert, Mkl centre console, good used.....	£7.05
Centre console, plastic Mkl 807534 or Mkl 724061.....	£23.50
Heater control plastic knob, Mkl 625557.....	S/H
Heater duct outlet plastic cowl, rear footwell LH 5701, RH 61570.....	£4.70
Column cladding cover plastic, Mkl 624201, Mkl 624202, Mkl 624203.....	S/H
Survivor mount Mkl 624201, RM, black Superflex polyurethane (SPF 0273).....	£2.60
Survivor Mkl FL black backed RH XKC440.....	£11.75
PFL LH 814599.....	S/H
Black plastic instrument cover, RHD 903841 Mkl.....	£11.75
Mirror Steady, Mkl 1 black 61664.....£3.50	Ash tray Mkl, R/O, rear seat or door card type, used.....
Glove box lid, black Mkl dashboard, good S/H RHD.....	£3.53
Dash board plastic: Mkl 624201, Mkl 624202, Mkl 624203.....	£39.95
Dash board lower section Mkl RHD, early non vent or late with vents good salvaged.....	£35.25
Estate tailgate hinge cover 904649, good.....	£14.10
Seat belt, Britax state early Mkl style, front kit of 2.....	NOS
Seat belt, after market, rear, 3 point static, for saloons 1 of 2.....	£37.60
Seat belt, after market inertia reel front, (non-working light) state Mkl long stalk or Mkl short 1 of 2	£23.50
Seat rails, used late stronger type, state if adjustable or plain.....	£44.05
1 of 2.....	£5.88
TRIM BRIGH WORK	
Number plate bracket, Mkl or Mkl1, RM, stainless steel, 1 of 2. £2.35	Plastic screw & nut, black, yellow or white.....
Horizontal trim, Mkl1 front upper 714309 or lower 714926.....	£9.40
Horseshoe moulding, Mkl front RH 813912 New.....£29.38	S/H £8.23
Mkl head lamp bezel LH 808116.....£11.75	RH 808117.....S/H £5.88
Stainless steel bezel screw, 502476.....	£0.25
Grille Mkl 2000 front 40282 S/H.....	£23.50
Grille Mkl 2000 front 90829.....	£17.63
Grille Mkl 2.5 PI front 817332 New.....	£47.00
or S/H.....	£23.50
Windscreens mouldings: 707363 LH or 707364 RH Good used.....	£8.81
Door Step tread plates screws Set 16.....	£2.82
Sill trim 714731 Fair.....S/H £8.81	Fair/good minor imperfections.....£17.63
V. Good S/H.....	£7.05
Moulding, saloon rear of roof finisher piece LH 614584.....	£27.50
Rear wing moulding Mkl saloon LH 814623 or RH 814624.....	Good S/H.....£8.81
New.....	£7.05
Rear wing moulding Mkl & Estates R/H 707024 New.....	£14.10
Good S/H.....	£8.81
Boot lid trim Mkl saloon 714290, Mkl saloon 707022, Estate tailgate 715760.....	S/H
BADGES	
Grille Badges Mkl Facelift, '2500' ZKC821, £2.89	2500 S ZKC1521, RP. £11.75
Mkl Injection, metal £4.64.....	
Mkl Letter nose cone 'Triumph' per letter T&M.....£4.95	R&P.....£1.76
L.....£3.33	U&H.....
'Triumph', Mkl front panel 627254.....	£14.95
'2500 Mkl' 629425, 2000 Mkl 629426 £8.95	2000TC ZKC 1780, 2500TC ZKC1782
Rear Badge £11.75.....	
Boot lid badge Mkl 'Triumph' letter, per 67.....	£5.88
Mkl square 'L' Leyland badge, Front wing 725525.....	£5.82
Rear pillar badge: Mkl round ZKC 0823 1974 '2500' or ZKC 1517 'S'.....	£10.58
TRIM CLIPS & FIXINGS	
Sill trim rivets, set of 10 per side @ 7.3" intervals early Mkl 1/8".....£1.76	Late Mkl and Mkl1 1/8" 621943.....
Front chrome horizontal clip (7 per trim) Mkl1.....	£0.67
Rear horse shoe and R/O Mkl1 saloon rear wing moulding trim clips, 4 per moulding.....	£0.12
Grille screw state Mkl PX0506 stainless steel.....	£0.14
Mkl sidelight screw PX0505 requires 8.....	£0.11
Captive nut, Mkl Grille and sidelight, 1 of 16.....	£0.12
Grille screw soft washer for plastic grille 518419 Mkl1.....	£0.12
Grille plastic insert captive nuts 621535 Mkl1.....	£0.12
Mkl Grille screw 518413.....	£0.14
Captive nut, radiator, metric M8 alternative.....£0.81	or M8 Radiator hex screw, stainless steel.....
NLS.....	£0.29
Door lower chrome strip, plastic retainer for 3/4" = 4.76mm hole 617243 (5 per door + 3 per sal. R/O) RM	£4.70
Door lower chrome strip 617243 natural nylon OE quality but hole needs drilling from 4.76 to 6mm.	£0.35
Door upper chrome strip, new 557922.....	£0.11
Clip 615967 S/H salvaged.....	£0.35
Door glass wiper strip clip (4 front, 6 rear) 609742.....	£0.12
Door glass inner felt strip clip, state Mkl 608604 or Mkl 630508.....	£0.12
Door inner trim pad clips 608511.....	£0.12
Rear plastic panel behind rear No. plate, clip 628011 Mkl1, requires 6.....	£0.15
Rear of boot tailgate and saloon roof clip 614107, also Mkl and Estate R/O rear wing.....	£0.12
Number plate lamp captive nut clip.....	£0.23
Stainless Steel Screw, 519142/518515/513071.....	£0.09
Badge retaining plastic friction bush 614006.....	£0.12
Estate tailgate lower trim retainers rivets, 575639 also below rear estate side glass.....	£0.24
Washer bottle to bulkhead rubberised rawl nut 566293 and stainless steel screw HU0507P.....1 of 3	£0.75
Bonnet buffer clip & rubber pad 616100 + 608520.....	£2.35
Grommet Blanking for underside of FL sill strengtheners.....	£0.29
Stainless Steel 1/8" UNF Hexagon Head Screw; Bonnet Hinge & Catch, Horn Bracket, Heater Unit, Door Check Straps.....	£0.23

	Price Each inc VAT
LIGHTS	
Halogen headlight conversion. Replaces tungsten sealed beam unit with CIBE convex reflector/lens for halogen bulb, far more light for same power consumption, no relays, no rewiring, straight swap, vast night driving improvement, Cibe reflector/lens - less bulb: Main beam unit £29.38	Main dip unit LHD £32.21 or RHD.....
£29.38	
Bulb; main H1 55W, STD Halogen.....£3.53	or 30% brighter Xenon Halogen.....
£8.82	
Bulb; main/dip H4 60/55W, STD Halogen.....£4.70	or 30% brighter Xenon Halogen.....
£8.82	
Head lamp mounting ring assembly. State main or main/dip.....	S/H
Screw; stainless steel, headlamp rim (3 per rim).....	£0.04
chrome rim 511508 NOS.....	£8.81
Mkl side/flasher lamp unit. LH 210885, new, special offer.....£19.98	RH 210886 S/H.....
£14.04	
Mkl amber/flasher lense, LH 513675 New.....£5.88	RH 513677 S/H.....£4.70
New.....	£7.05
Mkl side lamp lense, LH 513674 or RH 513676.....	S/H.....£4.70
New.....	£7.05
Gasket, Mkl side/flasher lamp lense, RM 513729.....	£2.94
Mkl side/flasher lamp unit, LH 216149 S/H.....£14.10	RH 216150 S/H.....£14.10
New: Special Offer.....	£35.25
Mkl side/flasher lamp lense, white/amber, LH 518851 or RH 518854.....	S/H.....
£7.05	
Gasket, Mkl side/flasher lamp lense, RM, 518852.....	£2.94
Light unit Mkl & estate, rear 216989 S/H.....	£9.99
New.....	£35.25
Gasket lamp unit Mkl & estate rear to body (re-man).....£19.99	£2.94
Lense gasket 513794.....	£2.94
Rear light unit Mkl saloon, LH TKC 0995, RH TKC 0956.....	£23.50
Rear light lenses Mkl saloon, LH stop and tail.....	£2.35
RH indicator.....	£2.35
Number plate illumination lamp: Mkl shallow rim 210644, S/H.....£9.99	Mkl PFL 216349 S/H.....£9.99
New.....	£19.98
Number plate illumination lamp Mkl FL saloon plastic, UKC 5205 Repo. £5.99	Rubber gasket 632006.....
£3.23	
Interior roof lamps Mkl, Mkl-switch 61286 S/H.....	£5.88
Interior roof lamp estate rear 606855.....	£14.04
Door pillar repeater: NOS LH NKC7.....£11.75	RH lense NKC 8, £11.75
Mounting plate.....	£2.35
Screw, stainless, YZ 3104, repeater lense.....	£0.66
Boot lamp and glass dome 153495 Mkl saloon.....	S/H
£3.53	

	Price Each inc VAT
ELECTRICAL	
Lightweight 45A Nm alternator conversion kit inc. Tubular alloy rose jointed adjuster arm, alloy spacer. Weighs 2.9kg (less pulley) compared to Lucas 17 ACr 4kg. Reduced internal rotating mass also improves throttle response. Plugs straight in to existing two wires.....	£265.98
Alpiner mounting block, iron, used 500g £9.90 or lightweight alloy 290g.....	£59.95
Alternator spacer collar, RM lightweight alloy 1/2 the weight of steel. Front 147472 32g.....	£10.58
Rear 147902 5g.....	£2.43
Alternator mounting 5" long bolt.....	£2.94
Alternator conversion kit Mkl 2000: Repro 34 amp negative earth alternator with pulley, fan, fan belt, terminals, adjuster arm, bolts, S/H iron mounting block and alloy spacers.....	£88.13
Alternator adjuster arm, UKC646, remanufactured in stainless steel.....	£7.64
Alternator 17 ACr. reproduction outright purchase included pulley and fan.....	£52.87
Door interior light plunger switch front 609791.....	£2.94
Horn contact brush, Mkl early clear 138733.....£7.30	or late orange 143760 (clear RP).....
£7.05	
Horn ring Mkl 516016.....S/H £9.40	Horn bar late Mkl 515599.....£11.75
Slip ring 138691 S/H.....	£4.70
Horn FL new lightweight plastic type, high or low note.....	£17.63
Bracket.....	£1.50
Starter motor Mkl (4.5kg) 2000 200535 rebuilt (deposit £21.15).....exch. £32.31	Solenoid RM (440g).....
£19.97	
Starter motors: Mkl (6kg).....	S/H £35.25
or reconditioned by Lucas.....	£129.25
Starter motor, lightweight-only 4kg, modern high torque version, primarily for Mkl saving 2kg. Also greater exhaust manifold clearance.....	£176.50
Bolt, zinc plated, Starter Motor 3/8" UNF x 1 1/2" no spacer or 3/8" UNF x 2" with spacer.....	£0.47
Wiper motor, Mkl single speed.....	S/H £23.50
Mkl 2 speed.....	S/H
£14.10	
Wiper motor Strip Mkl1, 150846 Reman. in stainless steel, inc. rubber & S/S Hexagon Head Screws.....	£7.05
Wiper motor Parking switch Mkl 520160.....	£14.95
Nut, wiper wheel box, octagonal chromed brass RM.....	£1.18
Wiper wheel box and nut, S/H.....	£11.75
New.....	£19.98
Seal, spindle black plastic 512630.....	£2.35
Wiper switches column stalk switch RHD FL and PFL.....	£8.81
FL new.....	£2.94
Windscreens washer bottle lid and pick up pipe, late.....S/H £4.70	or new motor trim Mkl 111.16
S/H bottle.....	£5.86
Washer Jet, Mkl 614961 single.....	£5.46
Mkl 625932 twin.....	£2.95
Strainer, screen washer pick up, late Mkl.....	£7.05
Rocker cluster switch Mkl Wiper single speed.....S/H £8.81	Side or Headlamp rocker switch, bare/S/H
£14.10	
Rocker switch Mkl 1: new main, side or wiper, requires original plastic facia to be transferred.....	£7.05
Ignition switch & key Mkl 127651.....	S/H
£8.81	
Mkl ignition switch electrics & loom, used: PFL 216385 rubberised plug, or FL 218500 nylon plug.....	£9.40
Indicator flasher stalk switch Mkl 144520.....£16.45	Flasher Unit, Mkl, Lucas 131251.....
S/H.....	£8.81
Indicator switch Mkl 212973 S/H.....	£23.50
Flasher Unit, Mkl, Lucas 131251.....	£17.63
Main/dip floor switch Mkl 137630 S/H.....	£8.81
or new.....	£17.63
Main/dip indicator switch, Mkl FL RHD.....	£39.95
PFL RHD.....	£35.25
S/H RHD FL £29.38 or PFL.....	£29.38
Heated rear window switches 156467.....S/H £5.88	Hazzard flasher switch assy. 159905.....S/H
£5.88	
Brake light switch 155978. New, Lucas.....	£4.70
S/H.....	£2.35
Time clocks, Mkl PFL 2.5 PI type, black or 2000 chrome surround. Also face lift.....	£18.80
Time clock Mkl 12 volt negative earth 153188.....	£35.25
Gauge, fuel, temp, and volts, PI PFL, PI and 'S' FL.....	S/H
£7.05	
Battery clamp bar 157910 for O15 battery, as FL Mkl.....£4.70	Threaded rod and nut to suit.....
£1.18	
Earth strap engine, 152530 Mkl.....	S/H £9.40
Mkl RTC440/148570.....	S/H
£4.70	

	Price Each inc VAT
SPEEDOMETERS ETC.	
Speedo cables, RM, RHD, manual non-overdrive nom. .100" AF square drive to gear.....	£16.34
Speedo Cable 50" automatic RHD, BW35.....£16.34	or BW65 UKC7003 .125" AF square drive to gear.....
£16.34	
Speedo cables, RM, per 1973 'A' type overdrive RHD.....	£17.63
LHD.....	£17.63
Speedo cables, 1973 onward 'J' type overdrive, 60" RHD, RM.....	£16.34
LHD, RM.....	£17.63
Speedometers 2000 Mkl, Mkl PFL 2000 and 2.5, Mkl FL 2500.....	£19.95
Mkl FL 2000.....	£39.95
PI speedos Mkl & Mkl1 S/H.....	£19.95
FL 2500 PI TC & S new.....	£17.63
Drive pinion gears, 'J' type overdrive, 17 tooth 2.5S, 18 tooth 2.5 PI, 2500 TC, 2000 to 1975.....	£17.63
19 tooth red 2000 1975 onward 3.7 diff.....	£17.63
Angle drive, 'A' type overdrive 120694 .120" AF square drive.....new £39.95	S/H when available.....
£23.50	
Angle drive, automatic, BW35 140762, .103" AF square drive.....	S/H
£23.50	
Forked plate, retaining cable, 'J' type overdrive UKC 722.....	£2.35

	Price Each inc VAT
BUMPERS	
FL Bumper trim strip rear centre, saloon 824479.....£23.50	estate 824481.....£29.38
1/4 bumper 824480.....	£35.25
FL Trim strip; captive bolt, stainless steel RM, 634825: 12 front, 7 rear centre and 4 each rear.....	£1.87
Nut, M6 stainless steel for above captive bolt.....	£0.05
and flat spring washer s/s.....	£0.04
1/4 centre bumper captive bolts joining plate assy 575443 inc. stainless steel nuts and washers.....	£4.70
Gasket to centre bumper - FL for rubber type 730240. £2.06	PFL 623824, £3.53 or Mkl 614283.....
£2.35	
1/4 bumper Mkl, large selection, LH & RH, used, fair.....	£17.63
fair/good.....	£23.50
1/4 bumper Mkl LH NOS.....	£49.98
1/4 bumper, FL. Saloon rear for rubber 923440 LH Special Offer.....	£35.25
1/4 bumper, PFL. Estate rear (can drill, DIY to FL). LH 576528.....£29.38	RH used fair.....1 only
£19.95	
Rear centre bumpers Mkl used, for re-chroming early non badge.....£39.95	or late with badge hole.....
£35.25	
Rear centre bumper, PFL. Estate 576528 NOS speckled.....	£47.00
or good.....	£76.50
Rear centre bumper, FL. Saloon for trim strip 917817 NOS Second rate £47.....	£176.50
Re-chromed.....	£29.38
Rear centre bumper and trim strip, FL. Estate 917810, Very Special Offer.....£47.00	or less trim strip.....
£29.38	